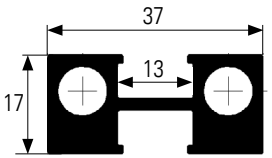
KIT DIVISOR HORIZONTAL INSTRUCCIONES DE MONTAJE
HORIZONTAL PARTITION SET ASSEMBLY INSTRUCTIONS

ELEMENTOS DEL KIT
SET ELEMENTS

Perfil H horizontal
Horizontal H profile
1,5m





Perfil reductor para vidrio 6mm
6mm transparent gasket
2 x 1,5m



Elementos de unión
Joint elements
x4



Brocas
Drills

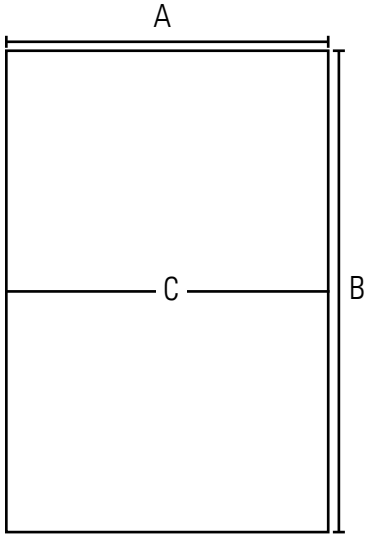


Plantilla
Template



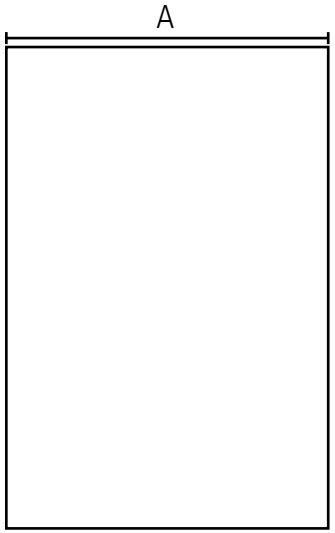
CALCULO DE MEDIDAS PREVIO MEASSURES ESTIMATE

CALCULO DE LAS MEDIDAS TOTALES DE LA PUERTA
DOOR TOTAL MEASURES

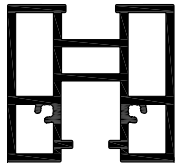


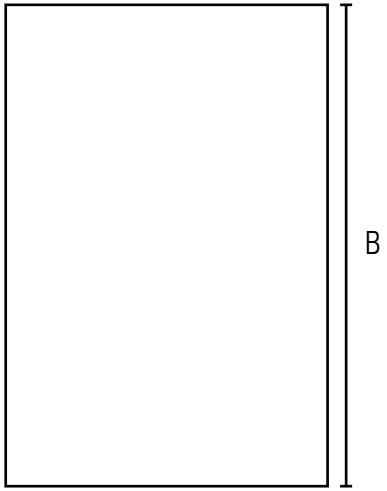
A = Anchura puerta / Door width
B = Altura puerta / Door height
C = Divisor horizontal / Horizontal partition

CALCULAR LAS MEDIDAS DE LOS PERFILES.
PROFILES MEASURES



Perfil horizontal superior e inferior= A - 24mm
Horizontal upper and lower profile = A - 24mm

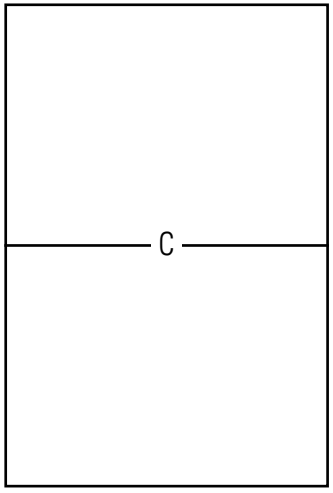




Perfil vertical = B
Vertical profile = B



CALCULO PARA PARTICIÓN HORIZONTAL
ESTIMATION HORIZONTAL PARTITION



Divisor horizontal (C) = A - 24mm
Horizontal partition (C) = A- 24mm

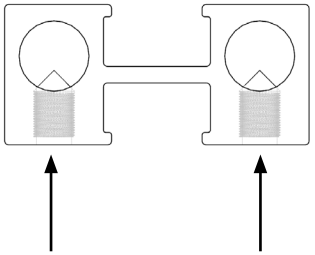


Para calculo de mecanizado de perfiles y dimensiones de vidrios:
For estimation of vertical profiles machining and glass dimensions:

CALCULO PARA PARTICIÓN MEDIA EN EL PERFIL VERTICAL
ESTIMATION HORIZONTAL PARTITION

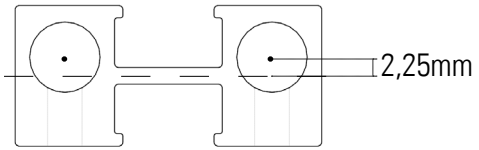
IMPORTANTE
IMPORTANT

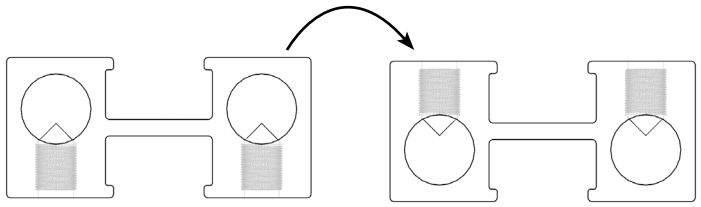
El perfil horizontal - partición debe ser taladrado siempre en la siguiente cara:
Horizontal partition profile must be drilled on this surface:



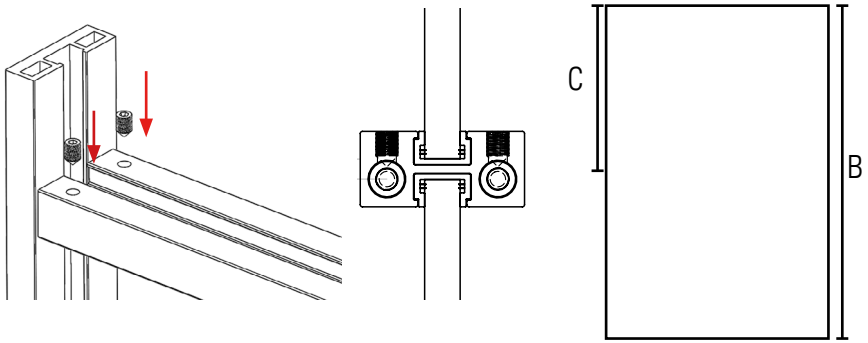
Para una instalación en la que el prisionero quede oculto a la vista puede voltearse el perfil pero debe tenerse en cuenta un desplazamiento de 2,25mm.

For hide the joint elements you could rotate the profile but you have to consider the center displacement 2,25mm



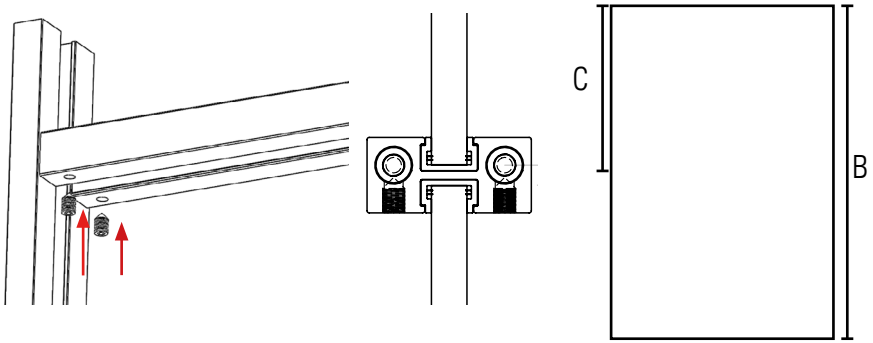


Opción 1: Vista del perfil horizontal divisor prisioneros arriba
Option 1: Horizontal partition view with joint elements up



C = B/2 + 2,25mm

Opción 2 : Vista del perfil horizontal divisor prisioneros abajo
Option 2: Horizontal partition view with joint elements down

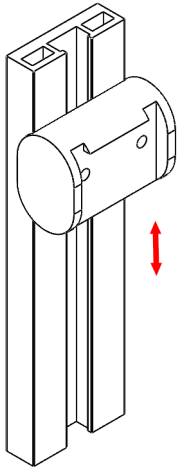


C = B/2 - 2,25mm

PASO 1 MECANIZADO DEL PERFIL VERTICAL

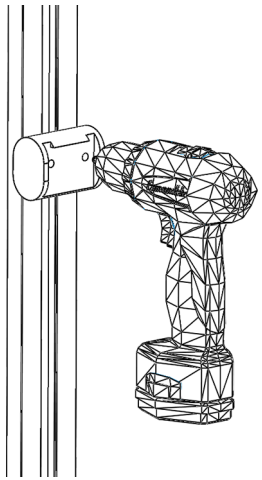
STEP 1 VERTICAL PROFILE DRILL





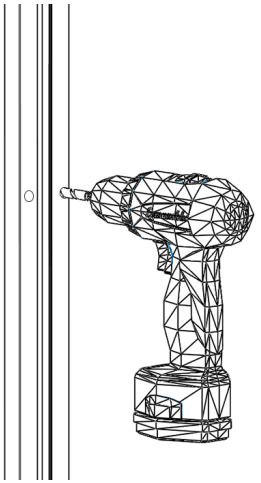
Deslizar y buscar la altura a la que se quiere taladrar.

Slice and search the high form drill



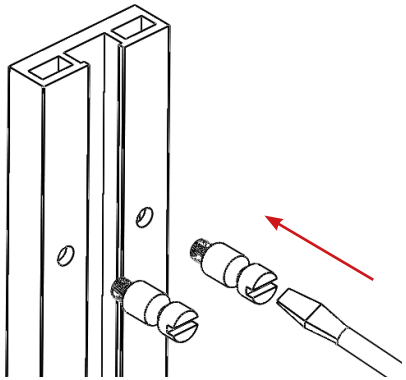
Taladrar con la broca de 4,25mm

Drill a hole



Roscar con el macho M5

Thread the drill

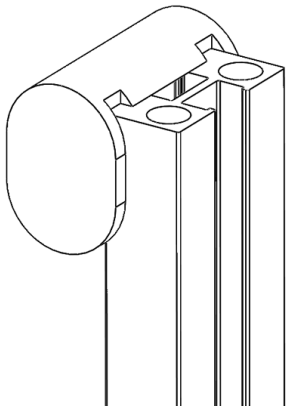


Roscar los pernos de sujección
Thread the joint elements

PASO 2 MECANIZADO DEL PERFIL HORIZONTAL

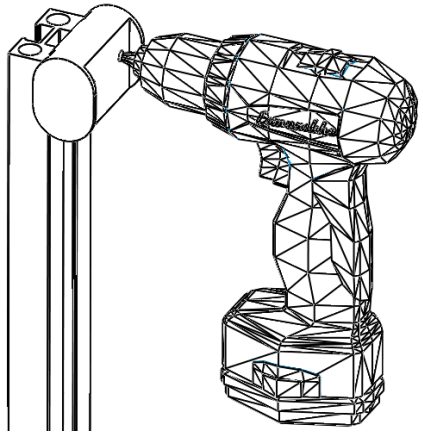
STEP 2 HORIZONTAL PROFILE DRILL





Asegurarse de que la plantilla esta bien situada en el inicio del perfil.

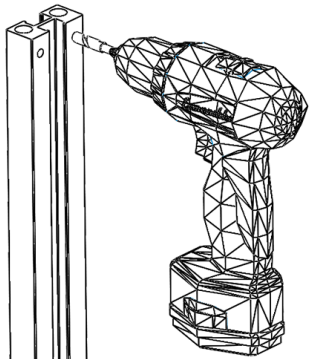
Make sure of the right position of template at head of profile



Taladrar con la broca de 4,25mm

Drill a hole





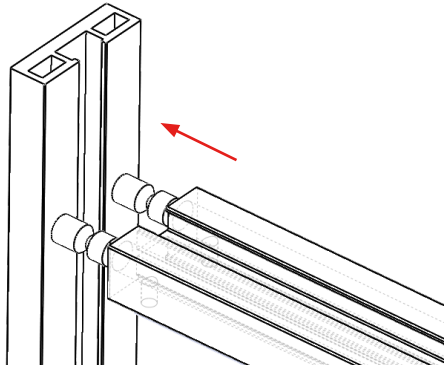
Roscar con el macho M5

Thread the drill



PASO 3 FIJAR EL PERFIL HORIZONTAL AL VERTICAL CON LOS PRISIONEROS

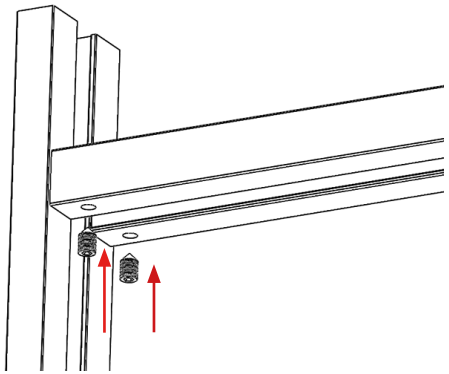
STEP 3 FIX HORIZONTAL AND VERTICAL PROFILE WITH JOINT ELEMENTS



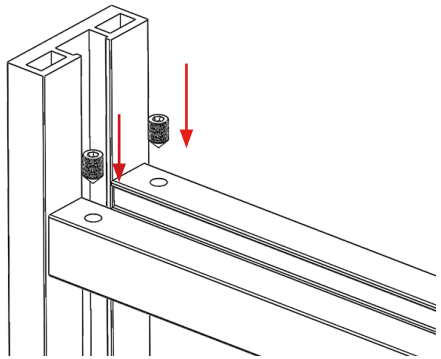
Introducir el perfil horizontal en los pernos de fijación atornillados en el perfil vertical.

Introduce the horizontal profile in the vertical joint elements fixed in the step 1.

OPCION A: TORNILLOS ABAJO
OPTION A: SCREWS DOWN



OPCION B: TORNILLOS ARRIBA
OPTION B: SCREWS UP



Fijar perfiles horizontal y vertical con los prisioneros
Tener en cuenta posicionamiento de perfil (ver paso 2)

Fix horizontal and vertical profiles with joint elements.
You have to consider the position of the horizontal profile